

Tel : (450) 974-1001 Watts : 1 800 363-2660 Fax : (450) 974-0162 1001 Industrial blvd. Saint-Eustache (Quebec) Canada, J7R 6C3

E-MAIL : info@tritex.com

TECHNICAL DATA

S3310 FLAMMABLE ADHESIVE

PRODUCT TYPE :

Formulated synthetic rubber based adhesive.

SUGGESTED USES :

S3310 is a short tack, flammable foam adhesive. It is especially formulated for bonding polystyrene foam, cork, fabric, cardboard, rigid or flexible polyurethane foam, cotton, wood, metal foil, felt, cloth etc.

TECHNICAL PROPERTIES:

Colour:	Clear amber.
Odour:	Pleasant
Consistency:	Thin liquid
Viscosity (cps @ 25°C):	90 - 110
Tack time (minutes):	6 - 8
Drying time (seconds):	50 - 60
% solids by weight:	40 - 42
Specific gravity:	0.794
Cleaner / diluent:	S0013

OPERATING CONDITIONS:

Apply **S3310** by spray or roller coater. Let the solvent evaporate or air dry. Then bond the surfaces to be bonded together within 4 - 6 minutes.

Shelf life: 6 months in sealed containers room temperature. (NB: Keep from freezing).

SAFETY INSTRUCTIONS:

Extremely flammable. For industrial use only. Keep away from heat, open flame, spark and pilot lights. Use only under well ventilated conditions. Harmful or fatal if swallowed. Vapour harmful. Avoid splashing in eyes.

2008/11/19

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The product use instructions and performance characteristics in this bulletin are based on information we believe to be reliable. They are offered in good faith but without guarantee, as conditions and methods of use of our products are beyond our control. We recommend that the prospective user determine the suitability of our products and suggestions on an experimental basis, before adopting them in various applications. We also strongly recommend a proper evaluation and testing prior to application on different types of substrates.

FIRST AID TREATMENT :

If swallowed, do not induce vomiting. Call a physician. If patient is unconscious, give him air. If splashed in eyes, wash with water.