



Tel : (450) 974-1001  
Watts : 1 800 363-2660  
Fax : (450) 974-0162

1001 Industrial blvd.  
Saint-Eustache (Quebec)  
Canada, J7R 6C3

E-MAIL : [info@tritex.com](mailto:info@tritex.com)

## TECHNICAL DATA

# S3310 FLAMMABLE ADHESIVE

### PRODUCT TYPE :

Formulated synthetic rubber based adhesive.

### SUGGESTED USES :

**S3310** is a short tack, flammable foam adhesive. It is especially formulated for bonding polystyrene foam, cork, fabric, cardboard, rigid or flexible polyurethane foam, cotton, wood, metal foil, felt, cloth etc.

### TECHNICAL PROPERTIES :

Colour:	Clear amber.
Odour:	Pleasant
Consistency:	Thin liquid
Viscosity (cps @ 25°C):	90 - 110
Tack time (minutes):	6 - 8
Drying time (seconds):	50 - 60
% solids by weight:	40 - 42
Specific gravity:	0.794
Cleaner / diluent:	S0013

### OPERATING CONDITIONS :

Apply **S3310** by spray or roller coater. Let the solvent evaporate or air dry. Then bond the surfaces to be bonded together within 4 - 6 minutes.

Shelf life: 6 months in sealed containers room temperature. (NB: Keep from freezing).

### SAFETY INSTRUCTIONS :

Extremely flammable. For industrial use only. Keep away from heat, open flame, spark and pilot lights. Use only under well ventilated conditions. Harmful or fatal if swallowed. Vapour harmful. Avoid splashing in eyes.